

# DAILY MEASURES: 6S AUDIT

Auditor: \_\_\_\_\_ Area: \_\_\_\_\_ Date: \_\_\_\_\_

ITEM DESCRIPTION	6S EVALUATION AND SCORING CRITERIA					SCORE	AVERAGE
	0= 5+ ISSUES	1=4 ISSUES	2=3 ISSUES	3=2 ISSUES	5=0 ISSUES		
SAFETY							
NO UNNECESSARY ITEMS							
DOCUMENTATION BINDERS							
MATERIAL STORAGE							
TOOLS AND GAUGES							
CLEANING EQUIPMENT AND MATERIALS							
EMERGENCY EQUIPMENT							
AISLES							
FLOORS							
EQUIPMENT (MAINTENANCE)							
EQUIPMENT (CLEANLINESS)							
VISUAL MANAGEMENT SYSTEMS							
TOTAL THE COLUMNS, THEN DIVIDE BY 12 TO GET AVERAGE SCORE.							