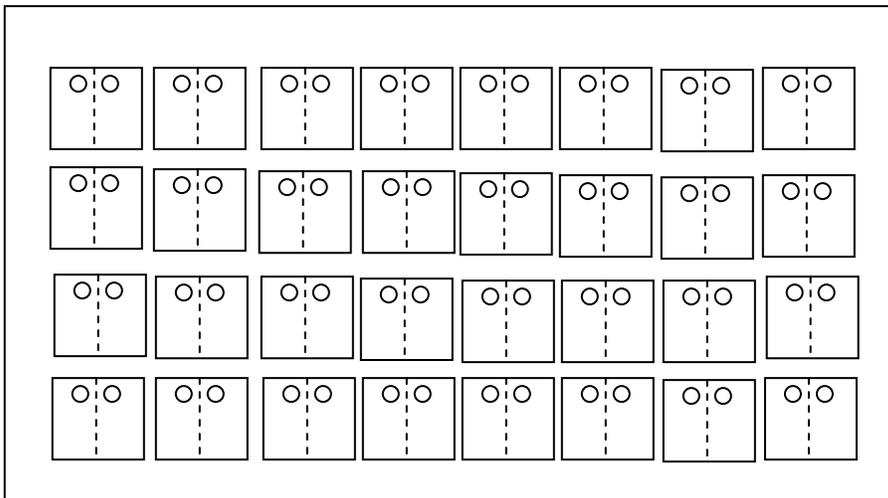


1/8" Punches

1/8" Punches can NOT be automatically stripped out.

When you have hang tags that have scores and 1/8" punches layout with the scores parallel to the short dimension of the sheet.



Die Cut “Rigid Plastic Stocks”

Plastic stocks included by Production as:

Rigid Vinyl (PVC)

Poly Styrene (Styrene)

OTHERS MAY BE INCLUDED – CHECK WITH PRODUCTION IF UNSURE

Does NOT Include:

Yupo

Synthetic PAPER

Cling Material

Cutting die for plastic stock require a “Sandvick Rule”. INCLUDE THIS IN YOUR QUOTE REQUEST TO LASER CUT PLUS.

If die cutting a simple shape – should be fine as long as special rule is ordered.

If die cutting a more complex shape – check with production to see if internal stripping boards would be required – also verify if additional time would be needed to scrap after die cutting.

Definitions of Modifiers:

Rigid Plastic:

Rigid Vinyl (PVC)

Polystyrene (Styrene)

Specialty Stock:

Laminated Material

Yupo, Teslin, Synthetic Paper, Glama, UV Ultra II

Flexible Vinyl, Static Cling,

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.