

Kluge Letterpress

November 2015

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Maximum Sheet size: 12 x 18" (no gripper needed)
Minimum Sheet size: 2 x 4" (no gripper needed)

Maximum sheet thickness: 24pt board
Minimum sheet thickness: 50# Offset

Tab on Press: No

Magnetic Stocks: No

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Perfs & scores: Yes

(No die required for 1 or 2 Straight Line Score / perf projects: -- they hand tape and lockup rules)

Micro perfs: Yes *(laser compatible in letter shop)*

Kiss cutting: Yes *(requires a die)*

Die cutting: Yes *(requires a die)*

Die Cut w/ Tape: Tape on sheets is allowed with the following caveats:

*Tape MUST Run on short edge of sheet (i.e. 11.5" direction on 11.5 x 17.5 sheets)

*Draw layout sheet showing tape lines. Note sheet size, stock type & number of press sheets (11.5 x 17.5 10pt C1S Cover 2,500 press sheets). Also note if there is any lamination or other pertinent information. **This must still be approved by LP Manager.**

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Die Cut	30 Minutes	N/A	Reduce 25%	N/A
Score/Perf	1 Minutes	N/A	N/A	N/A
Variable Data	10 Minutes	N/A	N/A	N/A

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.