

Bobst w/ Blanking

May 2017

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Maximum Sheet size: 29-1/8 x 41-3/4"

5/8" Gripper required

Minimum Sheet size: 11-3/4 x 13-3/4"

5/8" Gripper required

Maximum sheet thickness: .060

Minimum sheet Thickness: .004

.25" Gutters Required

Tab on Press: No

Magnetic Stocks: YES (Use Rigid Plastic/Magnetic – Diecut Modifier)

Blanking : Yes (*requires a die – See Jonco*)

Perfs & scores: Yes (*requires a die*)

Micro perfs: Yes (*requires a die / laser compatible in letter shop*)

Kiss cutting: Yes (*requires a die*)

Die cutting: Yes (*requires a die*)

Striping Unit: Yes *Internal stripping only,*
requires a female stripping board if over 2 cavities
requires a male stripping board if over 8 cavities

Die Cut w/ Tape: Tape on sheets is allowed with the following caveats:

*Tape MUST Run on short edge of sheet (i.e. 23" direction on 23 x 35 sheets)

*Draw layout sheet showing tape lines. Note sheet size, stock type & number of press sheets (23 x 35 10pt C1S Cover 2,500 press sheets). Also note if there is any lamination or other pertinent information. **This must still be approved by LP Manager.**

**** Additional MR maybe required on jobs that have an excessive amount of rule or stripping involved.

**** If Scoring more than 20 scores per press sheet add 1hr MR

**** Can NOT run Gloss / Gloss plastics

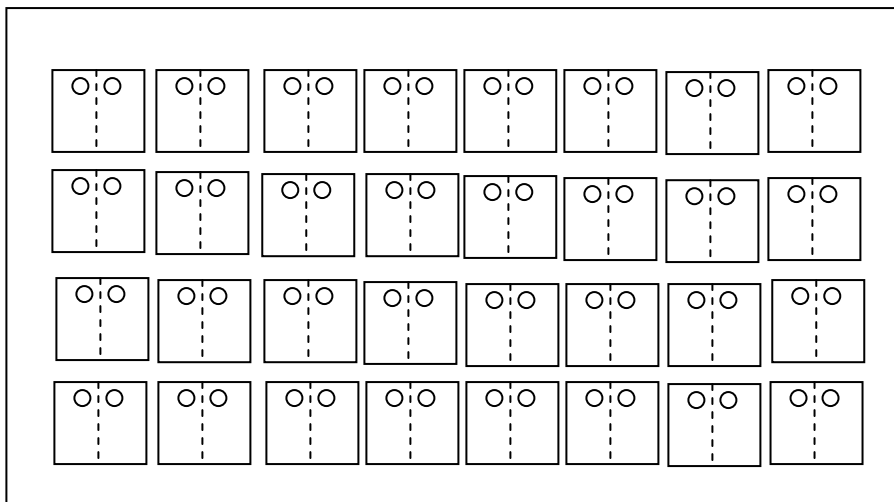
Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Add'l Sheets	N/A	N/A
Die Cut	30 Minutes	N/A	Reduce 20%	N/A
Die Cut w/ Internal Stripping	60 Minutes	N/A	Reduce 30%	N/A
Emboss	120 Minutes	N/A	Reduce 30%	N/A
Rigid Plastic / Magnetic – Diecut	90 Minutes	N/A	Reduce 50%	N/A
Score/Perf	1 Minute	N/A	N/A	N/A
Specialty Stock – Diecut or Score/Perf	60 Minutes	N/A	Reduce 25%	N/A
Text Paper - Diecut or Score/Perf	60 Minutes	N/A	Reduce 25%	
Variable Data	30 Minutes	N/A	N/A	N/A

1/8" Punches

1/8" Punches can NOT be automatically stripped out.

When you have hang tags that have scores and 1/8" punches layout with the scores parallel to the short dimension of the sheet.



Die Cut “Rigid Plastic Stocks”

Plastic stocks included by Production as:

- Rigid Vinyl (PVC)

- Poly Styrene (Styrene)

- OTHERS MAY BE INCLUDED – CHECK WITH PRODUCTION IF UNSURE

Does NOT Include:

- Yupo

- Synthetic PAPER

- Cling Material

Cutting die for plastic stock require a “Sandvick Rule”. INCLUDE THIS IN YOUR QUOTE REQUEST TO LASER CUT PLUS.

If die cutting a simple shape – should be fine as long as special rule is ordered.

If die cutting a more complex shape – check with production to see if internal stripping boards would be required – also verify if additional time would be needed to scrap after die cutting.

Definitions of Modifiers:

Rigid Plastic:

- Rigid Vinyl (PVC)

- Polystyrene (Styrene)

Specialty Stock:

- Laminated Material

- Yupo, Teslin, Synthetic Paper, Glama, UV Ultra II

- Flexible Vinyl, Static Cling,

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review.

Approval by document owner and Estimating Manager is needed for update of controlled form.