

Creaser / Folder

December 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Fold, Crease and Fold, Crease Only

Maximum Sheet size: 14.33 x 34" (no gripper needed)

Minimum Sheet size: 4.14 x 7.09" (no gripper needed)

Maximum Fold size is 8.5" (Example – CANNOT fold 34" in half to 17" but could to 8.5")

Maximum sheet thickness: .0162

Minimum sheet thickness: .003

Maximum Number of scores: 10

Minimum distance between scores: .125

Maximum Run Quantity = 2,000

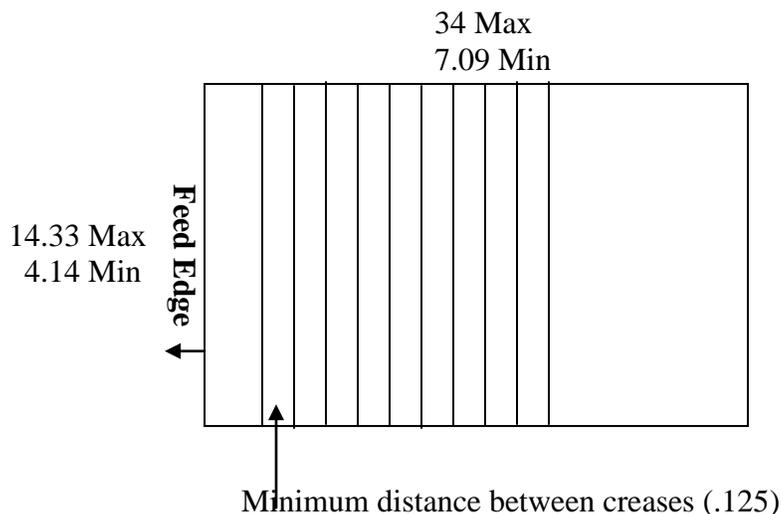
Crease ONLY (No Perfining).

Creasing must be parallel to the feed edge.

Fold Types:

		<u>Estimating Code</u>
Half	2 panel	-D Folding 4pg 01
Letter	3 panel	-D Folding Other 01
Double Parallel	4 panel	-D Folding Other 01
Accordion	3 panel	-D Folding Other 01
Open Gate	3 panel	-D Folding Other 01
Crease Only	up to 10	-D Crease Only 01

**If creasing and folding, enter folding code and use inline crease modifier



Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.