

Round Corner Cut

May 2014

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Maximum 4 hrs – If over than 4 hrs time, die cut

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A

Calculation:

.5" Lift Height

1.2 min/lift for 1-2 Round Corner Cut

2.4 min/lift for 4 Round Corner Cut

Be sure to manually adjust for material with lam.

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.