

Fuego 4 Corner Autolock

July 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Minimum Width 4.71875
Minimum Length 5.125
Minimum Edge Width .78125
Stock Minimum 12pt

Maximum Width 43.3125
Maximum Length 31.5
Maximum Edge Width 5.90625
Stock Maximum 24

Includes 1 helper in base
*******MUST SCORE SW*******

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Feed Length Over 9"	N/A	N/A	Reduce 25%	N/A

Equipment Notes

Poly Windows:

Must be 1.5" minimum away from bottom score
*Production Manager approval required for less than 1.5"
.625" away from other scores

Other Info

Includes 1 helper in base
No need for additional helpers for
Variable Data
Quantities over 75,000
Batching
Over 6 versions of material

Sort for USPS In-Line

50,000 MINIMUM Quantity
30% slowdown -- MAX RUN SPEED 11,500/hr
Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.