

Fuego Accufold w/ Tipper Plate

July 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Minimum Width 5.75
Minimum Length 2.375
Minimum Width to Fold 2.75
Stock Minimum 12pt
9pt if Cross Style

Maximum Width 43.3125
Maximum Length 31.5
Maximum Width to Fold 21
Stock Maximum 24pt

Includes 1 helper in base
*******MUST SCORE SW*******

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Feed Length Over 9"	N/A	N/A	Reduce 25%	N/A

Equipment Notes

Small Card Holders – Require minimum of 1.5" width for belt between glue tabs – see drawing from Kent from 3/12/12 regarding

Can do Cross Mailer

If largest finished size dimension is 7" or less and stock is 9pt or heavier, can do any fold configuration.

If outside of these specifications, check with production if one or two passes would be required. If 2 passes Max 5,000/hr on 2nd pass – using Plow Fold

Poly Windows:

.625" away from any scores

Other Info

Includes 1 helper in base

No need for additional helpers for Variable Data

Quantities over 75,000

Batching

Over 6 versions of material

Sort for USPS In-Line

50,000 MINIMUM Quantity

30% slowdown -- MAX RUN SPEED 11,500/Hr

Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.