

Fuego Plow Fold Only

July 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Minimum Width 4.96875
Minimum Length 2.375
Minimum Width to Fold 2.375
Stock Minimum 7pt
9pt for Cross Mailer

Maximum Width 41.3125
Maximum Length 31.5
Maximum Width to Fold 21
Stock Maximum 24pt

Includes 1 helper in base

*******MUST SCORE SW*******

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Feed Length Over 9"	N/A	N/A	Reduce 25%	N/A

Equipment Notes

Can do closed double gate

Can do Cross Mailer

*If largest finished size dimension is 7" or less and stock is 9pt or heavier, can do any fold configuration using **Accufold w/ Tipper Plate***

If outside of these specifications, check with production if one or two passes would be required. If 2 passes Max 5,000/hr on 2nd pass – using Plow Fold

Poly Windows:

.625" away from any scores

Other Info

Includes 1 helper in base

No need for additional helpers for

Variable Data

Quantities over 75,000

Batching

Over 6 versions of material

Sort for USPS In-Line

50,000 MINIMUM Quantity

30% slowdown

Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)

MAX RUN SPEED 11,500/HR

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.