

Fuego with Card Tip

July 2016

CHECK W/ PRODUCTION IF TIPPING BOOKLET OR ANY NON-STANDARD PIECE

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Minimum Width 4.96875

Minimum Length 2.375

Minimum Width to Fold 2.375

Stock Minimum 7pt

9pt for Cross Mailer

Card to Affix Minimum 1 x 1

.0625" Tolerance for positioning of card

Maximum Width 41.3125

Maximum Length 31.5

Maximum Width to Fold 21

Stock Maximum 24pt

Card to Affix Maximum 8 x 16

Includes 1 helper in base

*******MUST SCORE SW*******

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Feed Length Over 9"	N/A	N/A	Reduce 25%	N/A

Equipment Notes

Can affix magnets

Can do closed double gate

Can do Cross Mailer

*If largest finished size dimension is 7" or less and stock is 9pt or heavier, can do any fold configuration. **Verify Run Speed w/ Production as this will also need accufold w/ tipper plate.***

If outside of these specifications, check with production if one or two passes would be required. If 2 passes Max 5,000/hr on 2nd pass – using Plow Fold

Poly Windows:

.625" away from any scores

Other Info

Includes 1 helper in base

No need for additional helpers for

Variable Data

Quantities over 75,000

Batching

Over 6 versions of material

Sort for USPS In-Line

50,000 MINIMUM Quantity

30% slowdown -- MAX RUN SPEED 11,500/hr

Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.