

# Horizon Booklet Maker

December 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

**Flat Minimum 7.09 x 4.725**

**Flat Maximum 14 x 20**

## **STITCHED (Spine)**

**Finished Minimum 3.5 (face) x 4.725 (spine) Finished Maximum 9.75 (face)x14 (spine)**

## **STITCHED (ULC)**

**Finished Minimum 8.270 x 8.270**

**Finished Maximum 12.820 x 14.330**

**Stock Minimum .003**

**Stock Maximum 12pt**

**Max thickness to stitch through (total caliper of material going through – not finished):**

**Upper Left Corner = .157”**

**Saddle Stitch = .078”**

**Max to Final Fold after Stitch ULC = 3 Sheets approximate**

**Check with production if over 3 sheets**

## **Modifiers**

<b>Name</b>	<b>MR Time</b>	<b>MR Waste</b>	<b>Run Speed</b>	<b>Run Waste</b>
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Final Fold after Stitch	20 Minutes	25 sheets	Reduce 30%	N/A
Horizon 7-12pt	0	0	Reduce 30%	0

## **Equipment Notes**

*20 Pockets (Two Towers 10 Pockets Each)*

*Take Face Trim Only*

*Can stitch pre-collated sets of sheets (variable) from Indigo*

*Can Feed Solid Black Material*

*Can NOT collate folded signatures*

## **Other Info**

*No Helper Included*

*Oblong Pieces OK as long as they fall into min/max parameters*

*If Self Cover Booklet with all cover stock – only true cover needs score*

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.