

# PFS Convertor with Card Tip with SCORE

June 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

**MUST ALWAYS HAVE GRAIN AGAINST THE FOLD IF UNDER 7pt  
CHECK W/ PRODUCTION IF TIPPING BOOKLET OR ANY NON- STANDARD PIECE**

**Minimum Quantity: 20,000**

**Flat Minimum 4 x 4**

**Stock Minimum .0035**

**Card affix Minimum 2 x 2**

**.0625" Tolerance for positioning of card**

**Flat Maximum 30 x 30**

**Stock Maximum 12pt**

**Card Affix Maximum 5.5 x 7.75**

**Score or Perf perpendicular to feed edge – Wheel Score/Perf**

**MAX Scores: 3**

**MAX Perfs: 1**

**(Can total 4 but just 1 can be perf)**

**Includes 1 helper in base**

## Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
1 Process	60 Minutes	N/A	N/A	N/A
2 Process	60 Minutes	N/A	N/A	N/A
3 Process	90 Minutes	N/A	Reduce 20%	N/A
4 Process	120 Minutes	N/A	Reduce 30%	N/A
5 Process	150 Minutes	N/A	Reduce 35%	N/A
6 Process	180 Minutes	N/A	Reduce 40%	N/A
+9" Feed	N/A	N/A	Reduce 25%	N/A

## Equipment Notes

*Can do closed double gate*

*No Dutch Imposion*

*6 processes max – Plow fold with Tip combined*

*Max three tippers for affix*

*Can affix magnets*

## Add Helpers if:

*2 Tips add 1 helper*

*3 Tips add 2 helpers*

**Other Info**

*Includes 1 helper in base*

**No need for additional helpers** for

*Variable Data*

*Quantities over 75,000*

*Batching*

*Over 6 versions of material*

**Sort for USPS In-Line**

50,000 MINIMUM Quantity

30% Slowdown –

MAX RUN SPEED -- 11,500/hr

Add 1 Helper (result will be Operator +1 included helper + 1 additional helper)

***Score & Perf NOT Considered a “Process”. Example – 2 scores with two folds would be just 2 processes.***

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.