

# PFS Convertor with Card Tip

June 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

**MUST ALWAYS HAVE GRAIN AGAINST THE FOLD IF UNDER 7pt  
CHECK W/ PRODUCTION IF TIPPING BOOKLET OR ANY NON- STANDARD PIECE**

**Flat Minimum 4 x 4  
Stock Minimum 60# Text  
Card affix Minimum 2 x 2  
.0625" Tolerance for positioning of card  
Includes 1 helper in base**

**Flat Maximum 30 x 30  
Stock Maximum  
Card Affix Maximum 5.5 x 7.75**

**\*\*\*\*\*All stock requires SW score if folding.**

## Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
1 Process	60 Minutes	N/A	N/A	N/A
2 Process	60 Minutes	N/A	N/A	N/A
3 Process	90 Minutes	N/A	Reduce 20%	N/A
4 Process	120 Minutes	N/A	Reduce 30%	N/A
5 Process	150 Minutes	N/A	Reduce 35%	N/A
6 Process	180 Minutes	N/A	Reduce 40%	N/A
+9" Feed	N/A	N/A	Reduce 25%	N/A

## Equipment Notes

*Can do closed double gate*

*Must Run SW*

*No Dutch Imposion*

*6 processes max – Plow fold with Tip combined*

*Max three tippers for affix*

*All material must be scored*

*Can affix magnets*

## Add Helpers if:

*2 Tips add 1 helper*

*3 Tips add 2 helpers*

**Other Info**

*Includes 1 helper in base*

**No need for additional helpers** for

*Variable Data*

*Quantities over 75,000*

*Batching*

*Over 6 versions of material*

**Sort for USPS In-Line**

50,000 MINIMUM Quantity

30% slowdown -- MAX RUN SPEED 11,500/Hr

Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.