

PFS Convertor

June 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

MUST ALWAYS HAVE GRAIN AGAINST THE FOLD under 7pt

**Flat Minimum 4 x 4
Stock Minimum 60# Text**

**Flat Maximum 30 x 30
Stock Maximum**

Includes 1 helper in base

*******All stock requires SW score if folding.**

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
1 Process	60 Minutes	N/A	N/A	N/A
2 Process	60 Minutes	N/A	N/A	N/A
3 Process	90 Minutes	N/A	Reduce 20%	N/A
4 Process	120 Minutes	N/A	Reduce 30%	N/A
5 Process	150 Minutes	N/A	Reduce 35%	N/A
6 Process	180 Minutes	N/A	Reduce 40%	N/A
+9" Feed	N/A	N/A	Reduce 25%	N/A

Equipment Notes

*Can do closed double gate
No Dutch Imposition
6 processes max – Plow fold with Tip combined*

Other Info

*Includes 1 helper in base
No need for additional helpers for
Variable Data
Quantities over 75,000
Batching
Over 6 versions of material*

Sort for USPS In-Line

50,000 MINIMUM Quantity
30% slowdown
Add 1 Helper (result will be Operator + 1 included helper + 1 additional helper)
MAX RUN SPEED 11,500/HR

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.