

Managing Daily Improvement

Date: _____ Shift: _____ Operator: _____

Hour	Hourly Impressions	Total Impressions	Machine Speed	
1				Comments:
2				Comments:
3				Comments:
4				Comments:
5				Comments:
6				Comments:
7				Comments:
8				Comments:
9				Comments:
10				Comments:
11				Comments:
12				Comments:
Total Impressions = _____				