

6/40 – UV

January 2017

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Units: 6 + UV Coater or Aqueous Coater (can be either or NOT both)

Aqueous Coating: Yes

70# Coated Text sheet is minimum for AQ
No Uncoated stock

UV Coating: Yes

70# Coated or Uncoated Text sheet is minimum for UV

Stock Size Maximum: 28.25 x 40.125

Stock Size Minimum: 13.5 x 19

Stock Caliper Maximum: .039

Stock Caliper Minimum: .0025

Dry Time: Not needed on UV Press

Tab on Press: Yes - If 25's or greater, no slowdown – Between 10 & 24 slow down press to 9,000 impressions/hour; NO Tabbing under 10's.

Litho Perf on Press: NO

Other Notes:

Raised UV Add 20% speed reduction for slowdown

UV Blanket NOT needed for OA (will need for any knock-outs)

Rigid Vinyl with Gloss/Gloss finish can only be used with approval by Production Manager

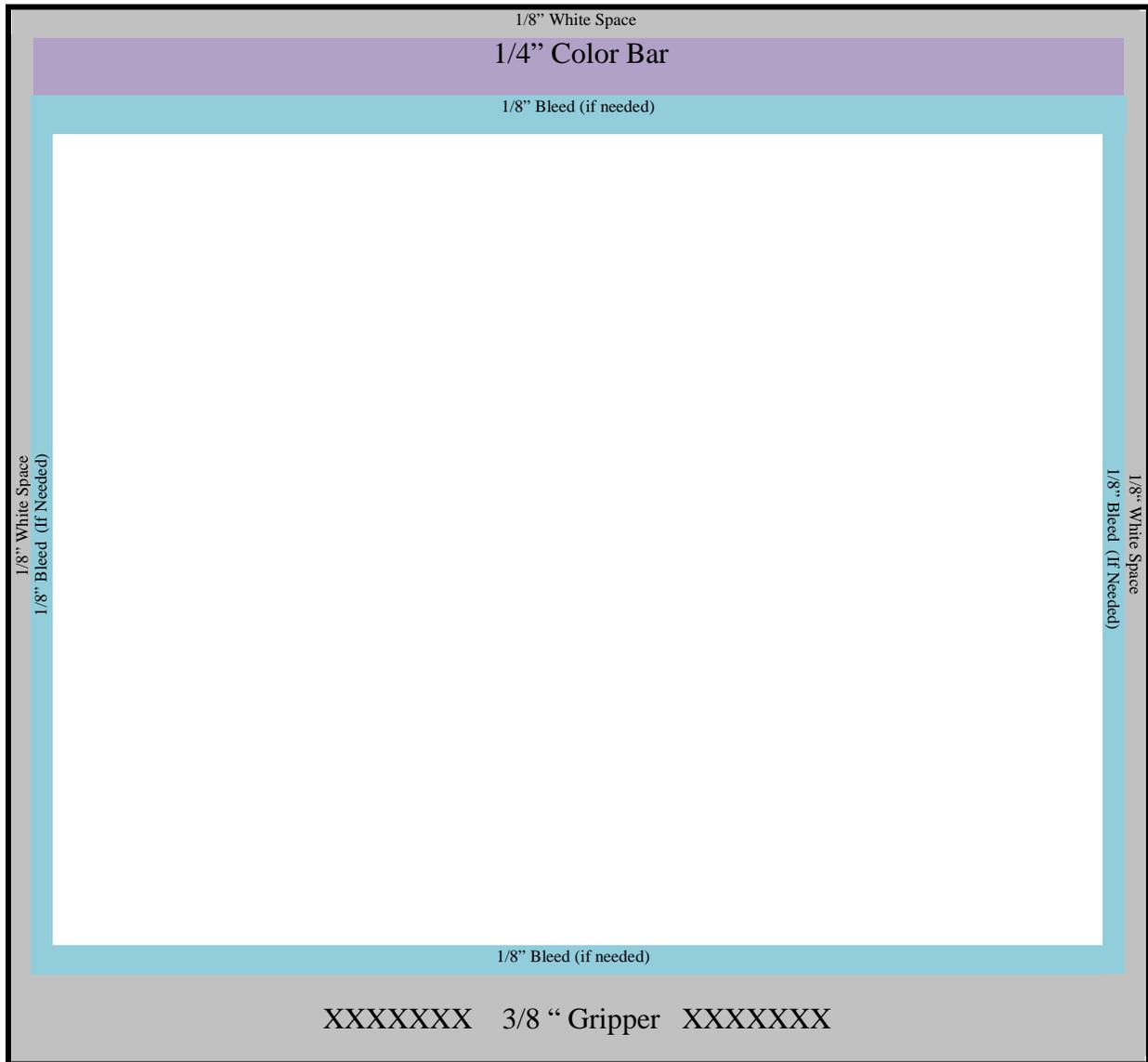
Automatic Modifiers

Paper Category	MR Time	MR Waste	Run Speed	Run Waste
Synthetic Stock	N/A	N/A	20% Reduction	N/A
Magnetic Stock	N/A	N/A	60% Reduction	N/A
Specialty Stock	N/A	N/A	20% Reduction	N/A
Vinyl Stock	N/A	N/A	20% Reduction	N/A
Translucent Stock	N/A	N/A	20% Reduction	N/A

Manual Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Dry Time	Enter Additional Time	N/A	N/A	N/A
Press Check	30 Minutes	150 Sheets	N/A	N/A
Speed Reduction	N/A	N/A	Enter %% for slowdown	N/A
Tab In Line	10	N/A	N/A	N/A
UV Cyrel Makeready	30 Minutes	N/A	N/A	N/A
UV Makeready	10 Minutes	N/A	N/A	N/A

6/40 SP Press Margins



NOTE:

If also going to the Sanwa or Bobst a 5/8 gripper will be needed.

Minimum side guide spacing for Diecutting is 3/8\". See Bindery manager for exceptions.

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.