Sitma Polywrapper   December 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

8 pockets + Shuttle feeder

9 Pockets (8 inserts over 8" in length + 1 that Shuttle feeds)
13 Pockets (8 inserts must be less than 8" in length to utilize split pockets + 1 that Shuttle feeds)

Material Pusher Pin: .375 to 1.625*

** If total package height is over 1.625" specific order/thickness of material must be supplied to determine if package can be wrapped.

Shuttle Feeder
Min/Max Length:	5.9 to 16.53
Min/Max Width:	3.93 to 12.99
Min/Max Thickness:	.03937 to 2.63

Pockets 1 - 4
Min/Max Length:	5.9 to 16.53
Min/Max Width:	3.875 to 12.99
Min/Max Thickness:	.0031 to .3149

Pockets 5 - 8 (Split pockets)
Min/Max Length:	5.9 to 16.53 **(8"Max if splitting pocket)**
Min/Max Width:	3.875 to 12.99
Min/Max Thickness:	.0031 to .3149

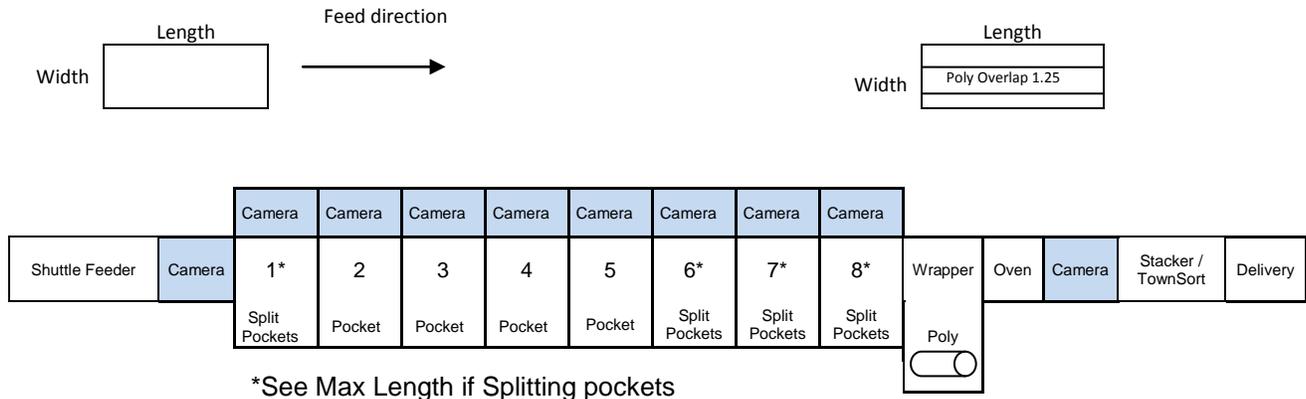**Camera Match: Yes (2d bar code required):**
1 Camera @ Shuttle feeder
1 Camera @ each pocket (Note: only one camera on the split pockets)
1 Camera @ Stacker for final verification

**Note: Cameras on pockets read the bottom side of the piece before it is dropped onto the track. In a match situation that has an address sheet as the last piece, the address sheet will need to be duplex (1 side with a 2D for matching purposes and the other with the address)

Inserts: Booklet must Shuttle Feed
Sucker Opens Cover then inserts fall under the open cover
Inserts must be undersized 1/2" and Minimum 100# Text
* Note Exact placement of inserts may vary depending on thickness of cover.
Max number of inserts Approx 4. (Consult with production if over 4)
Can Not Read & Print inserts

Poly Overlap seam: 1.25"   Poly can either be shrunk in the oven or left loose.
Seam runs parallel with the Length of piece.

Machine Diagram:

*See Max Length if Splitting pockets

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A

Helpers Included

1-Pocket	2-Pocket	3-Pocket	4-Pocket	5-Pocket	6-Pocket	7-Pocket	
3	3	4	4	5	5	6	
8-Pocket	**9-Pocket**	**10-Pocket**	**11-Pocket**	**12-Pocket**	**13-Pocket**		
6	7	7	8	8	8		

* Shuttle Feeder requires 1 additional helper if using a Booklet Feeder

Equipment Notes

Other Info

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review.
Approval by document owner and Estimating Manager is needed for update of controlled form.