

Stitcher + Brooklyn Park

April 2015

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

6 pockets total – Cover Feeder

Also has Stitcher with Punch Production Code

Finished Minimum

3.54 (face) x 5.875 (spine)

Untrimmed Minimum

4.125 (face) x 6.125 (spine)

Finished

12 (face) x 18 (spine)

(Note – can run tabloid size)

Untrimmed Maximum

12.875 (face) x 18.25 (spine)

Cover Feeder

Minimum Flat 8 x 5.875 (spine)

Cover Stock Minimum - 80# Text

-MUST Score Off-Line if 10pt or greater

Maximum Flat 24 x 18 (spine)

Head Trim Minimum: .125

Foot Trim Minimum: .125

Face Trim Minimum: .125

Front Lap Minimum: .25

Maximum Thickness Stitching: .375

(Thickness – Finished Book)

Head Trim Maximum: 2”

Foot Trim Maximum: 2”

Face Trim Maximum: 1.5”

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional Helper	N/A	N/A	N/A	N/A
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Final Fold after Stitch	20 Minutes	0	Reduce 60%	N/A
Hand Feed ***MUST MANUALLY ADD IN HELPER	0	0	Reduce 75%	0
Sucker Feed	0	0	Reduce 10%	0

Helpers Included

	1 Pocket	2 Pockets	3 Pockets	4 Pockets	5 Pockets	6 Pockets
Stitch	1	1	1	2	2	2
Stitch w/ Punch	1	1	1	2	2	2

Equipment Notes

NO 2up books

NO Security Jobs (i.e. DRC)

Short Folded 6pg Cover – If inside panel is less than 3”, must glue at head (allow for .5” for glue at head)

Other Info

Punch: 8.5 x 11 Only; Standard 3 Hole Punch or 1 Hole Calendar Punch Only

.25 or .3125 diameters only

Maximum book thickness of .125 for punching

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.