

**5/40 – 5C Heidelberg Speed master 102
F+P Double Perfector w/ CPC & IR Dryer**

January 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Units: 5 **NO Aqueous Coating******

Stock Size Maximum: 28.25 x 40.125

Stock Size Minimum: 17.5 x 22.5

Stock Caliper Maximum: .012

Stock Caliper Minimum: .0025

Dry Time: 10,000 press sheets or less 30 minutes Dry Time (coated or uncoated) for W/T or W/F.

Tab on Press: Yes – In 10's or above – NO Tabbing under 10

Perfecting: Yes Only Between units 1 &2 or 2 & 3. (See Diagram Below)

*Must be an **uncoated sheet***

***40#** offset minimum*

***9pt** maximum (see press manager for exceptions)*

Litho Perf on Press: Yes ONLY in the 1st or 2nd units (See Diagram Below)

Additional unit needed for **In-Line Perf** : *Ink must be 1/8" from Perf line*

(Less than 1/8" from perf line requires Press Manager Approval)

Perfing Parallel to cylinders not recommended. See Press Manager for Approval

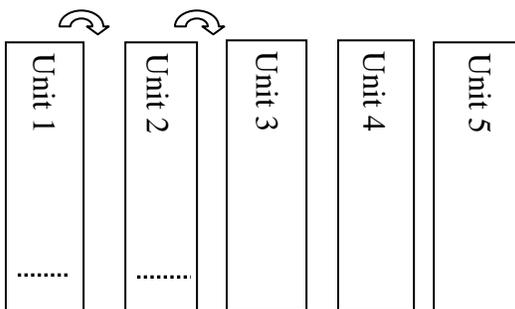
Magnetic Stocks: No

Synthetic Stocks: No

Label Stocks: No

..... Litho Perf:
1st or 2nd unit ONLY

↪ Perfect:
Flips sheet between units 1/2 or 2/3

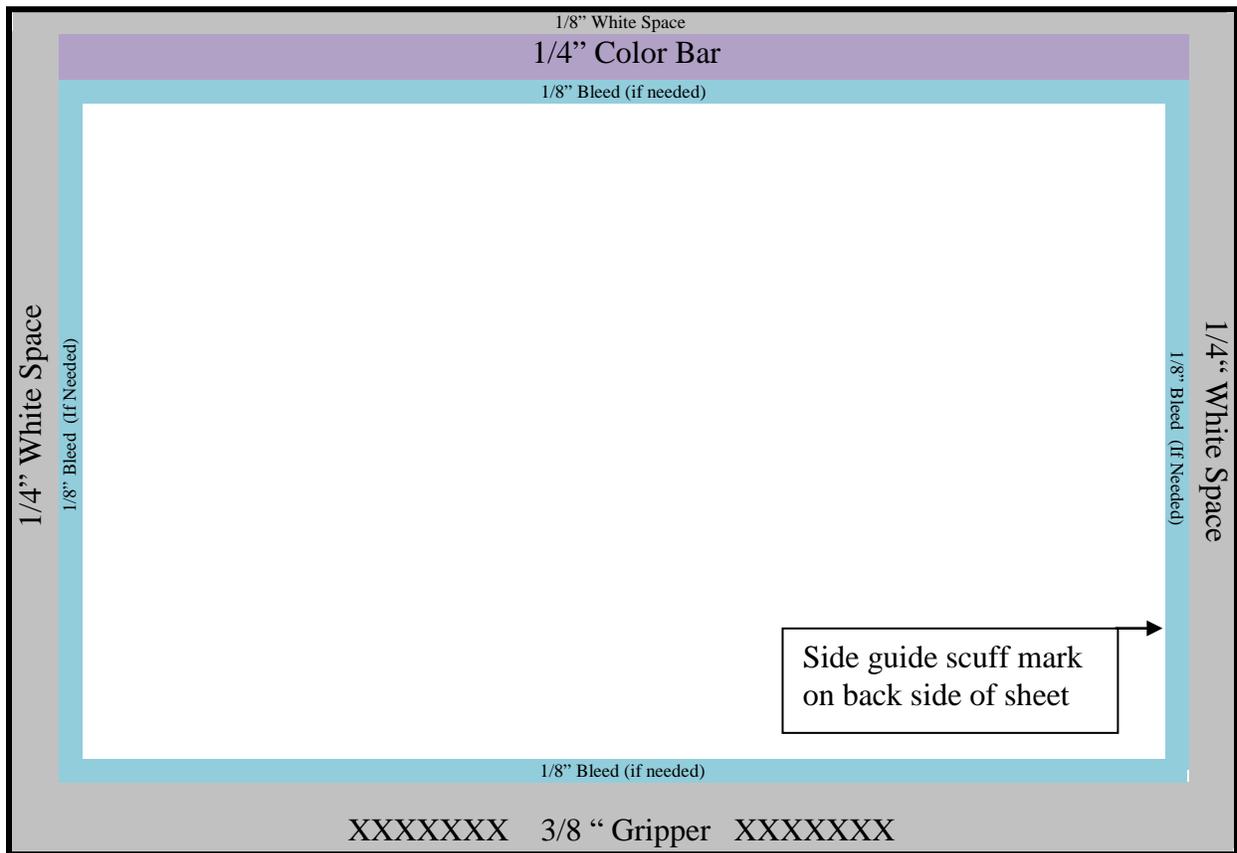


Automatic Modifiers -- NONE

Manual Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Dry Time	Enter Additional Time	N/A	N/A	N/A
Litho Perf	15 Minutes	125 Sheets		
Press Check	30 Minutes	150 Sheets	N/A	N/A
Speed Reduction	N/A	N/A	Enter %% for slowdown	N/A
Tab In Line	10 Minutes	N/A	N/A	N/A

5/40 Press Margins



NOTE:

If also going to the Sanwa or Bobst a 5/8 gripper will be needed.
Minimum side guide spacing for Diecutting is 3/8". See Bindery manager for exceptions.

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.