6/29 – 6C Heidelberg Speed Master CD 74-6-LX-F   January 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Units: 6 + Aqueous Coater
Aqueous: Yes
> 70# Coated Text sheet is minimum for AQ
> No Uncoated Stock…

Stock Size Maximum: 23.625 x 29.125
Stock Size Minimum: 11 x 17

Stock Caliper Maximum: .031
Stock Caliper Minimum: .0025

Stocks: Synthetic/Magnetic/Translucent stocks may be used only if ink coverage is "Light"

Dry Time: 10,000 press sheets or less 30 minutes Dry Time (coated or uncoated with aqueous or without) for W/T or W/F.

Grain: if 10pt or Greater, grain must be parallel to the cylinders.

Tab on Press: Yes - If 25's or greater, no slowdown – Between 10 & 24 slow down press to 9,000 impressions/hour; NO Tabbing under 10's.
Litho Perf on Press: NO

Automatic Modifiers

Paper Category	MR Time	MR Waste	Run Speed	Run Waste
Synthetic Stock	N/A	N/A	45% Reduction	N/A
Magnetic Stock	N/A	N/A	60% Reduction	N/A
Specialty Stock	N/A	N/A	45% Reduction	N/A
Translucent	N/A	N/A	45% Reduction	N/A

Manual Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
AQ Makeready	10 Minutes	N/A	N/A	N/A
AQ Only Makeready	10 Minutes	N/A	N/A	N/A
Dry Time	Enter Additional Time	N/A	N/A	N/A
Magnetic Material	N/A	N/A	N/A	3% Additional
Press Check	30 Minutes	150 Sheets	N/A	N/A
Speed Reduction	N/A	N/A	Enter %% for slowdown	N/A
Tab In Line	10	N/A	N/A	N/A

6/29 Press Margins

1/8" White Space

1/4" Color Bar

1/8" Bleed (if needed)

1/8" White Space
1/8" Bleed (If Needed)

1/8" White Space
1/8" Bleed (If Needed)

1/8" Bleed (if needed)

XXXXXXX   3/8 " Gripper   XXXXXXX

NOTE:
If also going to the Sanwa or Bobst a 5/8 gripper will be needed.
Minimum side guide spacing for Diecutting is 3/8". See Bindery manager for exceptions.

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.