

Variable Sheeter Finishing – Hunkeler HKU 2020

January 2020

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Max Roll Diameter: 54" (1,760lbs)

Max Roll Width: 22.5in

Min Roll Width: 6in

Max Sheet Length: 30in

Min Sheet Length: 6in

Max Chip-out Positions: 4 (with bleed)

1/4" Minimum 1/2" Maximum Gutter 1" Maximum edge trim

Slitters (2 max) Positions: 3 (without bleeds)

Heavy Paper 80lb Cover & Above

1/4" Minimum 1/2" Maximum 1" Maximum edge trim Stock

Range: 27# Text – 110# Cover

Estimate all jobs with -70% slow down (8,400 ft hr)

All jobs with soft touch slow sheeter to 6,000 ft hr

Add 1 - helper when sheeting only (no sort)

Add 2 - helpers when finishing to size and sorting in-line (no table sort needed)

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.