

Color Laser

October 2024

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with Color Laser Manager.

Stock Size Maximum: 13 x 19 (Max Image area)

(All Sheets 11 x 17 & Above Slow Press 60%)

Stock Size Minimum: 5.5 x 8.5

Stock Caliper Maximum: .020

Stock Caliper Minimum: .004

Grain: Long, 19” for text weights Short, 13” for cover weights

Coating: *NO*

Magnetic Stocks: NO

Synthetic stocks: Yes, See Laser Manager for Approval

Label Stock: Yes.

Collation: Yes — OK to collate different stocks in line

Score-Perf:

SCORE/FOLD: YES, can Score/Fold in-line parallel to the lead edge.

PERF/FOLD: Yes, can Perf/Fold in-line parallel to the lead edge.

NOTE: Perf distance must be at least .750 “ away from each other.

Trim in-line: (All Sheets 11 x 17 & Above Slow Press 70%)

Max Gutter Size: 0.315

Minimum Gutter Size: 0.197

Max Number up and Orientation: 21up (2 3.5 Business Card)

Stitch/Trim In-line: (All Sheets 11 x 17 & Above Slow Press 70%)

Max Cover Weight Size: 12.5 x 18.5

Max Cover Weight Caliper: 12pt

Max Stitched Thickness: 0.120

Max Finished Size: 11.5 x 17.5

Minimum Finished Size: 3.74x 5.47

Max Head/Foot/Face Trim: 0.5 Head/Foot/Face Trim

Perfect Bind in-line: Yes (All Sheets 11 x 17 & Above Slow Press 70%)

Only Uncoated Stocks for text Pages

All Books Must Trim off-line 3-sides

See Laser Manager for Specifications before Estimating for Size and Thickness Approval

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of form.