

Laminator 2 - Sides

December 2023

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Lam on 2 Sides ONLY

Maximum Sheet size: 31 x 40

Minimum Sheet size: 8.5 x 11

Maximum sheet thickness: 20pt Board

Minimum sheet Thickness: 100# Text

*For all text sheets use 10 mil modifier for 1.7 mil, 3 mil, and 5 mil material.

All Press Sheets 23" or wider, add 30% slow down modifier.

Example: 23x35 Add 30% slow down

Material: PET; OPP; PVC film 1.7mil to 10mil

Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Minutes	Enter Additional Minutes	N/A	N/A	N/A
Additional MR Sheets	N/A	Enter Add'l Sheets	N/A	N/A
1.7mil (does NOT include material)			-77%	
3mil (does NOT include material)			-108%	
5mil (does NOT include material)			-77%	
10mil (does NOT include material)			0%	
30% slow down	N/A	N/A	-30%	

**Film material will need to be entered as an additional outside purchase.

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.