

# Indigo 10,000

December 2016

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

**Units:** 5 units

**Stock Size:** 20.8125 x 29.5 (*Max image area: see below*)

**Custom Stock Size:** If over 10,000 press sheets OK to use custom sheet size  
Need to add 30 minutes "Dry Time" modifier for changing blanket. \*\*  
Dept. Manager approval required if smaller than 20 x 26

**Stock Caliper**  
Maximum: .018  
Minimum: 60# Uncoated Text  
80# Coated Text

**Grain:**  
Short 20.8125" for text weights  
Long 29.5" for cover weights

**Opaque White:** Yes ..see separate procedure sheet  
**PMS colors:** No ..TBD

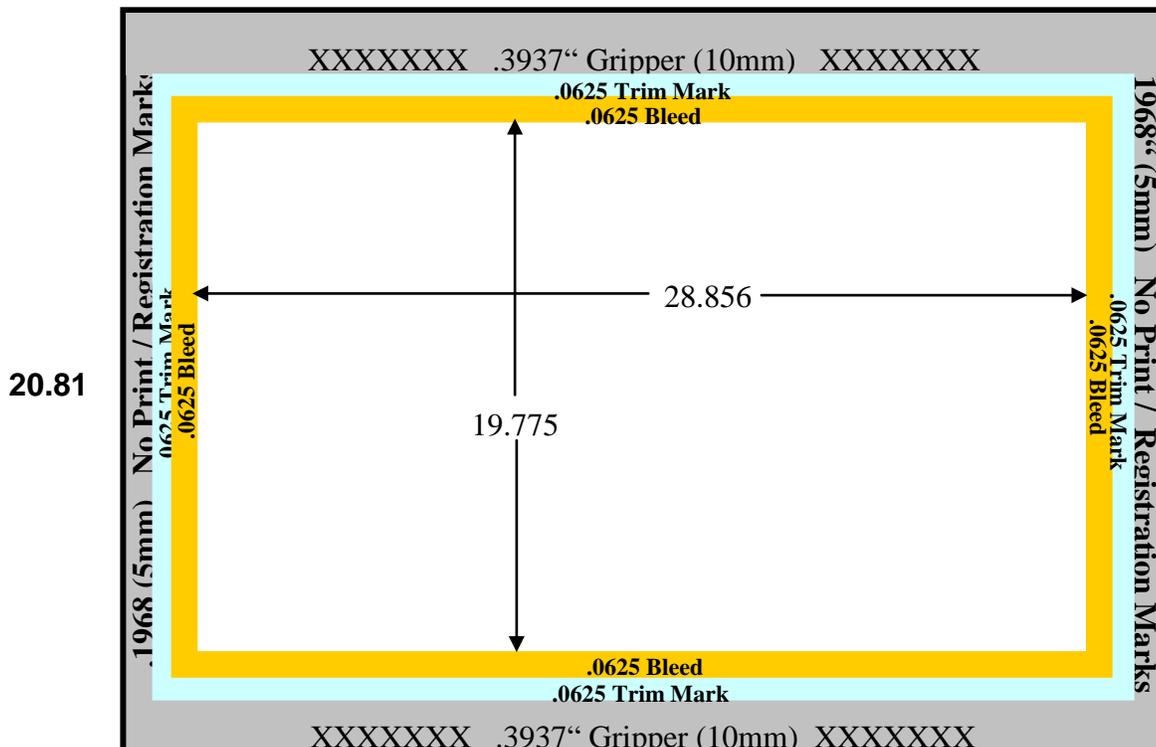
**Collation:** Yes – OK to collate different stocks in line

**Aqueous Coating:** No (dry trap on 6/29 press)  
Must cut sheet before printing on Indigo to fit on the 6/29 for coating.  
(Max 6/29 sheet 23 x 29.125 would prefer 29 if possible)

\*Both grippers are used even if only printing 1 side

\*Be sure to include No Print Areas when calculating for custom sheet sizes

29.5



## Manual Modifiers

Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Dry Time	Enter Additional Time	N/A	N/A	N/A
Indigo 1 color Only	N/A	N?A	-170%	N/A
Indigo MR 10 Sheets	N/A	10	N/A	N/A
Indigo w/ Opq White	2 Hours	25 sheets	40%	2%
Indigo w/ PMS <b>DO NOT USE</b>	20 Minutes	25 Sheets	25%	2%
Magnetic Material <b>DO NOT USE</b>	20 Minutes	5 Sheets	70%	2%
Speed Reduction%	N/A	N/A	Enter # of % Slowdown	N/A

Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.