

Indigo 7800

January 2017

The information below reflects the standards for this equipment. Please contact department manager for questions on projects that may fall outside of the standard. If you are unsure about any of the information, please check with manager or estimating.

Units: 6 units

Stock Size Maximum: 13 x 19 *See Page 3*

Stock Size Minimum: 12 x 18 *See Page 3*

Stock Caliper Maximum: .018

Stock Caliper Minimum: .0030

Grain:

Long, 19" for text weights

Short, 13" for cover weights

Aqueous Coating: *No* (dry trap on 6/29 press)

Tab on Press: No

Litho Perf on Press: No

Magnetic Stocks: Yes 17pt MAX

Only use MagneCote. Will not run GPA magnetic material.

Synthetic stocks: Yes

Label Stock: Yes ..Low peel/removeable Labels if GLS is to apply these to printed product, printed product must be UV Coated or Laminated where label is to be applied.

Opaque White: Yes ..see separate procedure sheet

PMS colors: Yes ..see separate procedure sheet

Collation: Yes – OK to collate different stocks in line

Sandwich Printing: Yes example:4cp+2 hits Opq White+4cp 1 side

Reduce speed to 800/hr in addition to following Opq White procedure

Caution Opaque white is NOT totally opaque. You will see the 4cp image through the white. Do NOT use this procedure for a Push /Pull sign.

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Special Rules to Note:

Multiple Drawers: (4) drawers available to pull in different stocks inline.

Drawer 1 = .003 to .012

Drawer 2 = .005 to .018 (Heavy Substrate drawer)

Drawer 3 = .003 to .012

Drawer 4 = .003 to .012

Example: Wire-O Book Block. This can be all run inline.

CVR's 80# Uncoated cover

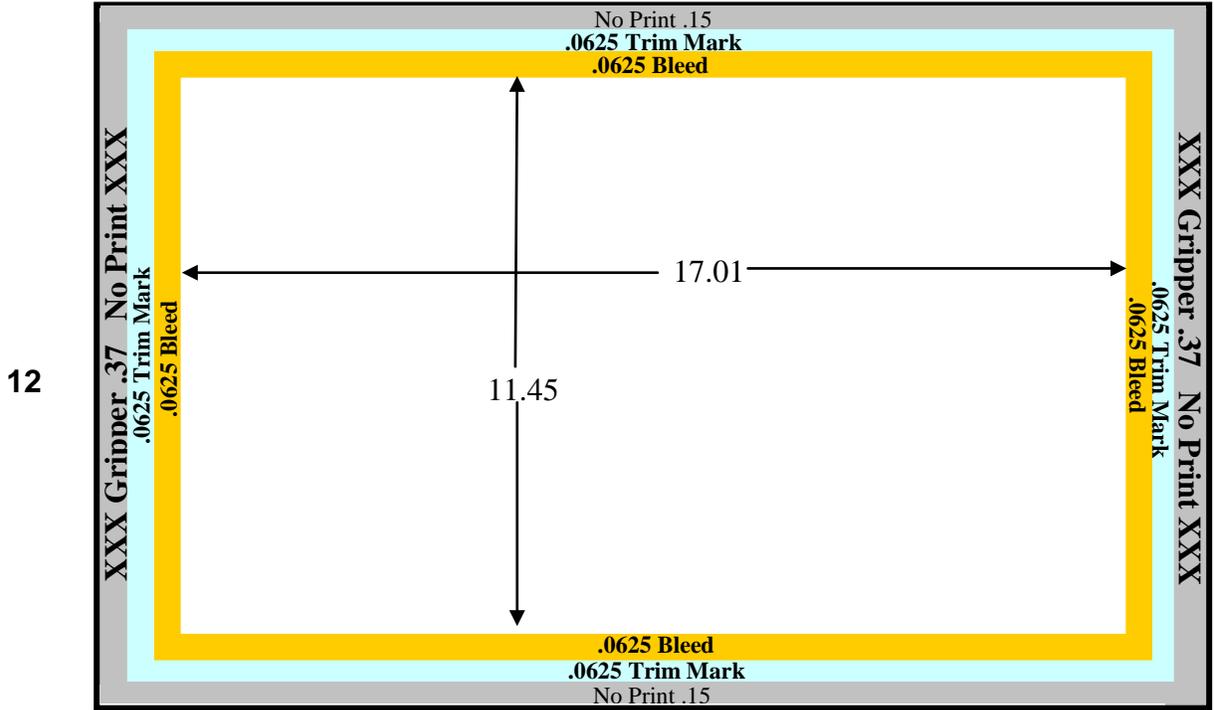
Text 80# Uncoated Text

Manual Modifiers

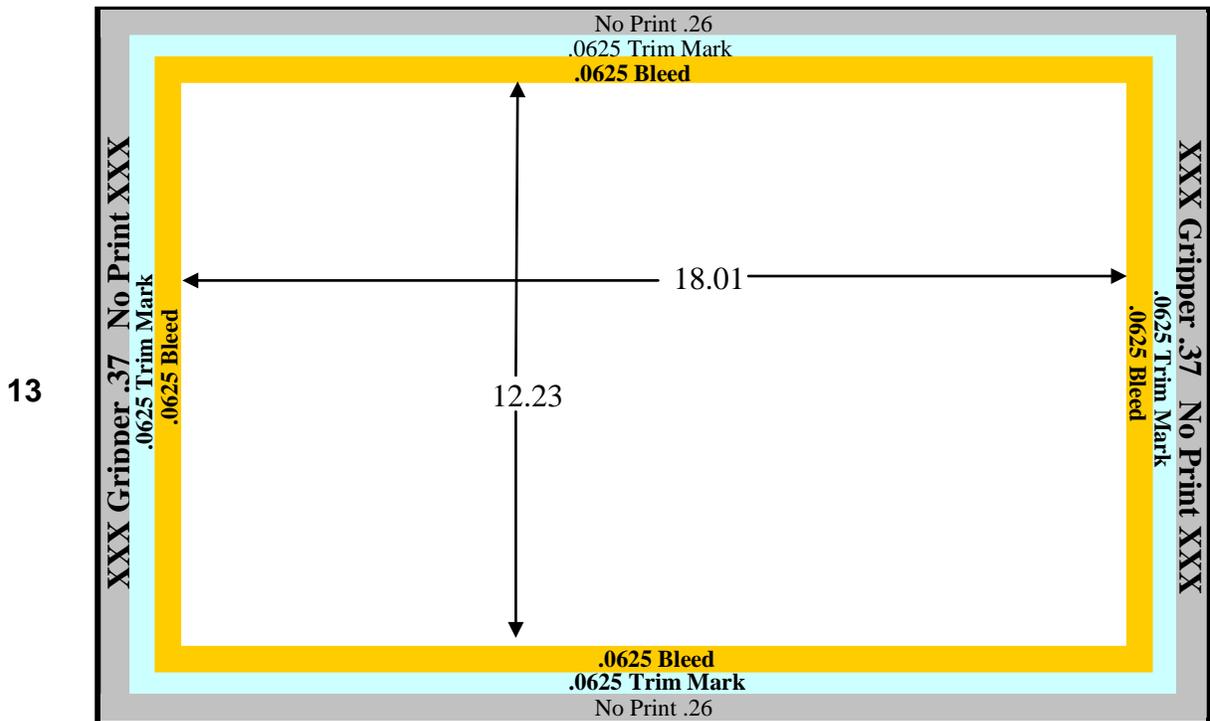
Name	MR Time	MR Waste	Run Speed	Run Waste
Additional MR Sheets	N/A	Enter Additional Sheets	N/A	N/A
Dry Time	Enter Additional Time	N/A	N/A	N/A
Indigo 1 color Only	N/A	N?A	-170%	N/A
Indigo MR 10 Sheets	N/A	10	N/A	N/A
Indigo w/ Opq White	20 Minutes	25 sheets	40%	2%
Indigo w/ PMS	20 Minutes	25 Sheets	25%	2%
Magnetic Material	20 Minutes	5 Sheets	70%	2%
Speed Reduction%	N/A	N/A	Enter %% for Slowdown	N/A

Indigo 7500 Press Margins

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Document owner to approve spec sheet. After approval, deliver to Estimating Manager for final review. Approval by document owner and Estimating Manager is needed for update of controlled form.